

Fig. 1

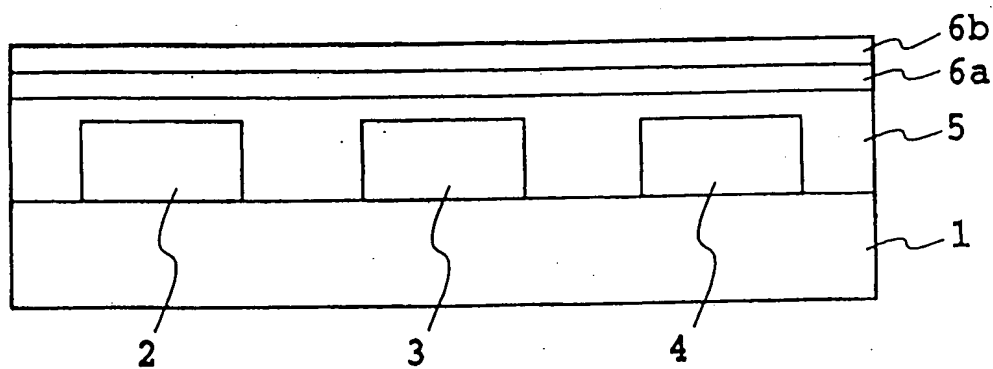
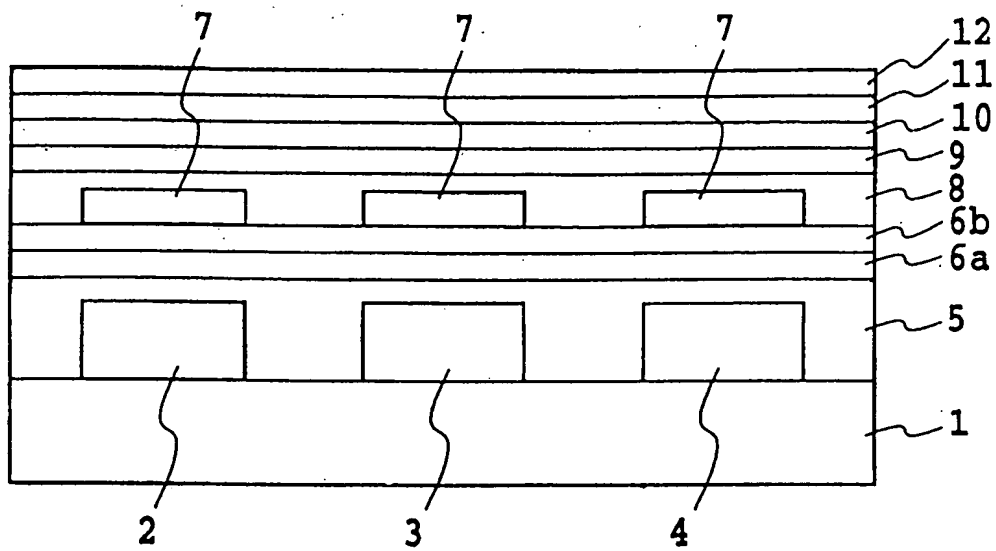


Fig. 2



**Fig. 3**

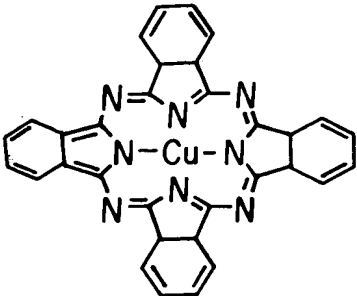
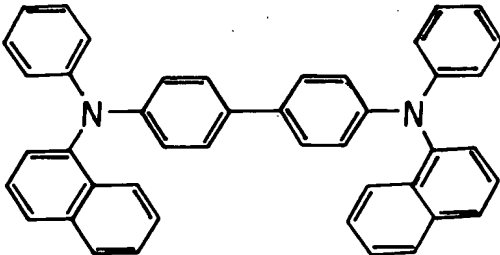
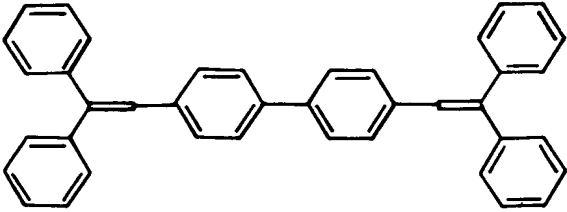
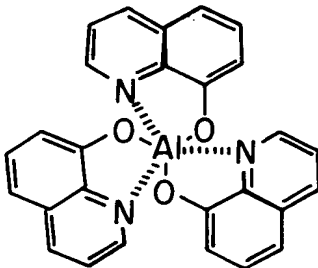
LAYER	MATERIAL	STRUCTURAL FORMULA
HOLE INJECTION LAYER	Copper phthalocyanine	
HOLE TRANSPORT LAYER	4,4'-bis (N-(1-naphthyl)-N-phenylamino) biphenyl	
LIGHT EMITTING LAYER	4,4'-bis (2,2'-diphenylvinyl) biphenyl	
ELECTRON INJECTION LAYER	Tris(8-hydroxyquinoline) aluminum complex	

FIG. 4

SAMPLE	NON-LIGHT-EMITTING AREA		BRIGHTNESS	
	PERCENTAGE INCREASE (%)	RATIO	PERCENTAGE RETENTION (%)	RATIO
EXAMPLE 1	6	0.75	89	1.11
EXAMPLE 2	4	0.50	91	1.14
EXAMPLE 3	5	0.63	87	1.09
COMPERATIVE EXAMPLE 1	8	1	80	1
COMPERATIVE EXAMPLE 2	96	12	2	0.03

FIG. 5